

Work Order ID 53142

October 23, 2009 8:58:02 AM



Page 1

Item ID: D206-781-043
 Revision ID: C
 Item Name: Wall Protector (Baggage Compartment)

Accept



Setup Start



Stop



Start Date: 23/10/2009 Start Qty: 2.00
 Required Date: 27/10/2009 Req'd Qty: 2.00



Cust Item ID:
 Customer:

Reference:

Approvals: Process Plan: 09-16-23 Date: 09-16-23 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

100



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-043
 CHG 001

0.00

0.00

Sortub

HJ for BG 09/11/02

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

11/14/30 (2)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

2) Sortub

(P2)

Work Order ID 53142

October 23, 2009 8:58:02 AM



Page 2

Item ID: D206-781-043

Accept



Setup Start



Revision ID: C

Stop



Item Name: Wall Protector (Baggage Compartment)

Start Date: 23/10/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 27/10/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-043

Location: _____

PPP rev: _____

DRAFT

140

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/24/09 (2)**09/11/04**MF 09-11-04*

Picklist Print

Page 1

October 23, 2009 8:58:08 AM

Work Order ID: 53142

Parent Item: D206-781-043RevC

Parent Item Name: Wall Protector (Baggage Compartment)

Start Date: 23/10/2009

Required Date: 27/10/2009

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3879-3RevB Cargo Wall Protector	41	Manufactured	No			110	Each	2.0000	2.0000	✓		

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	2	
52292	2	

D3800-1-100RevB Hook and Loop Strip (1" Soft)	72 @ 30"	Manufactured	No			110	f	65.9640	10.0000			
--	----------	--------------	----	--	--	-----	---	---------	---------	--	--	--

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	65.964	
43558	0.13	
52694	65.834	

52292

52694

9/14/30

Picklist Print

Page 2

October 23, 2009 8:58:08 AM

Work Order ID: 53142

Parent Item: D206-781-043RevC

Parent Item Name: Wall Protector (Baggage Compartment)

Start Date: 23/10/2009

Required Date: 27/10/2009

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S ₄₂ D3800-3-100RevB Hook and Loop Strip (1" Hard) - <i>needed 8/16/31</i>	2030	Manufactured	No			110	f	179.5840	10.0000 ✓			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 103.574

43560 0.13

44831 40.11

52695 63.334

Main Warehouse

ST134 76.01

50541 76.01

S₄₂ D3930-1RevA 20 Manufactured No



Clip

110 Each 27.0000 4.0000 ✓



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST139 27

50286 5

52724 22

October 23, 2009 8:58:08 AM

Shop Packet Print

Page 2

Picklist Print

Page 3

October 23, 2009 8:58:08 AM

Work Order ID: 53142

Parent Item: D206-781-043RevC

Parent Item Name: Wall Protector (Baggage Compartment)



Start Date: 23/10/2009

Required Date: 27/10/2009

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S ₄₂ D3931-1RevA 2P 		Manufactured	No			110	Each	33.0000	4.0000 ✓			
Angle												

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

33

50367

3

52725


30

50367 3X
52725 1X

Main Warehouse

ST139B

30

S₄₂ MS35207-262 4P


Purchased

No

110

Each

90.0000

8.0000 ✓

Screw



10/9/10/30

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

90

109840

82

16199

6

19116

2

1109840

October 23, 2009 8:58:08 AM

Shop Packet Print

Page 3

Picklist Print

Page 4

October 23, 2009 8:58:08 AM

Work Order ID: 53142

Parent Item: D206-781-043RevC

Parent Item Name: Wall Protector (Baggage Compartment)

Start Date: 23/10/2009

Required Date: 27/10/2009

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S +2 AN960C10L 8X washer		Purchased	No			110	Each	4,918.000	16.0000 ✓			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	100	
103585	100	
Main Warehouse		
ST	4818	
112116	876	M112116
112612	2942	
112933	1000	

S +2 MS21042L3 8X Nut		Purchased	No			110	Each	3,430.000	16.0000 ✓			
-----------------------------	--	-----------	----	--	--	-----	------	-----------	-----------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3430	
110844	32	
111274	35	
111668	863	M111668
112314	2000	
112385	500	

LC 9/10/30 (2)

Picklist Print

Page 5

October 23, 2009 8:58:08 AM

Work Order ID: 53142



Parent Item: D206-781-043RevC



Parent Item Name: Wall Protector (Baggage Compartment)

Start Date: 23/10/2009

Required Date: 27/10/2009

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS24694-S50 *SP* Purchased No 110 Each 254.0000 16.0000 ✓



Screw

P 9/10/30 (2)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

254

108936

6

111020

18

112195

30

112828

200

m112195

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-781

Page 48 of 51

5.2 BELL 206 L/L1

D206-781-011 Floor Protector Kit (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
2	D3800-1-100-300	LOOP STRIP
2	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

D206-781-023 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty -023	Part Number	Description
X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3898-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSEMBLY
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
4	AN525-10R6	SCREW

D206-781-033/-043 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -033	Qty -043	Part Number	Description
X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
	X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1	1	D3878-1	BAGGAGE PROTECTOR, FLOOR
	1	D3879-3	BAGGAGE PROTECTOR, WALL
2	2	D3800-1-100-300	LOOP STRIP
2	2	D3800-3-100-300	HOOK STRIP
1	1	D3918-1	PLACARD
2	2	D3930-1	CLIP
2	2	D3931-1	ANGLE
4	4	MS35207-262	SCREW
8	8	AN960C10L	WASHER
8	8	MS21042L3	NUT
18	8	MS24694S50	SCREW

• COPYRIGHT © 2008 BY DART AEROSPACE LTD •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED,
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: **C**
Date: 09.05.27

53142